

**Physical Properties**

-Colour	Light Blue	-Service Temperature (glue line)	Minus 30°C to 60°C (-22°F to 140°F)
-Solids by Weight	25% (approx.)	-Application Temp	-12°C minimum
-Weight	1.3 kg/l (approx.) (11 lbs./U.S. gal.)	-Flammability	
-Coverage	4.0 to 6.0 m <sup>2</sup> /l	Wet	Non-flammable
Brush Application	(200-300 ft <sup>2</sup> /gal.)	Dry	Burns
-Drying Time	50% RH 20°C (68°F)		
Initial Bond	Up to 30 minutes		
Set Through	2 hours (approx.)		

**Description**

**930-38** is a non-flammable primer designed for use with self-adhered SBS modified bitumen base sheets. The risk of primer flare-up is eliminated when modified bitumen cap sheets are thermofused to the self-adhered base sheet.

**Features**

- Non-flammable wet
- Designed for brush applications
- Quick tack

**Uses**

Used as a non-flammable primer in roofing applications for self-adhered SBS modified bitumen membranes such as *modifiedPLUS® NP180 Tack Sheet, G100 Tack Sheet and Flanguard.*

**Limitations**

Some plastic foams and films may be attacked by the solvents in this product. The user should test the adhesive with these products to see that this does not occur. Install in well ventilated areas only.

**Preparation**

Surfaces must be dry and free from dust, dirt, oil, grease or other contaminants. Primed or painted metal surfaces should be tested for compatibility before applying **930-38 Tack-Sheet™ Primer**.

**Application**

**Brush:** Apply primer at the rate of 4.0 to 6.0 m<sup>2</sup>/l (200-300 ft<sup>2</sup>/gal.). Allow an open time of 30 minutes prior to installing membrane.

**Clean Up**

Use mineral spirits or other low hazard solvents for cleaning tools and equipment.

**Caution**

Contains chlorinated solvents. Use under well-ventilated conditions. Avoid prolonged breathing of vapours and repeated contact with the skin. Harmful if swallowed. <>